

# Work Order ID 70762

Wednesday, June 15, 2011 8:00:19 AM



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Item ID: D3646-1

Accept



Setup Start



Revision ID:

Item Name: Arm

Stop



Start Date: 6/15/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 6/22/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

*H*

Date: 11-06-15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3646	Rev B								
100		0.00							
	NC BRAKE								
Brake NC	Memo	0.00							
Brake NC	I-Punch to length as per Dwg D3646 & template DT8958								
110		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	I-Deburr								
120		0.00							
	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									

*EPH/07/18* (10)

*EPH/07/18* (10)

(40)

Wednesday, June 15, 2011 8:00:20 AM

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**Accept**

**Setup Start**

**Stop**

**Cust Item ID:**

**Customer:**

**Reference:**

**Date:**

Date:

Run Start

**Stop**

**Insp.  
Stamp**

0.00

M 115128

## Memo

START TIME: \_\_\_\_\_  
OVEN TEMPERATURE: \_\_\_\_\_  
FINISH TIME: \_\_\_\_\_

0.00

3:00  
E: 3:30  
3:30

0.00

## Memo

0.00

0.00

## Memo






0.00



## Packaging


**Work Order ID 70762**

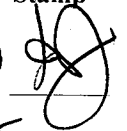
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Wednesday, June 15, 2011 8:00:20 AM

Item ID: D3646-1      Accept            Setup      Start        
Revision ID:      Stop        
Item Name: Arm  
Start Date: 6/15/2011      Start Qty: 10.00            Cust Item ID:  
Required Date: 6/22/2011      Req'd Qty: 10.00            Customer:  
Reference:

Approvals:      Process Plan: \_\_\_\_\_      Date: \_\_\_\_\_      Tooling: \_\_\_\_\_      Date: \_\_\_\_\_      Run      Start        
QC: \_\_\_\_\_      Date: \_\_\_\_\_      SPC (Y/N): \_\_\_\_\_      Date: \_\_\_\_\_      Stop      

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/7/20   
ME 11-07-20

# Picklist Print

Wednesday, June 15, 2011 8:00:28 AM

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Work Order ID: 70762

Parent Item: D3646-1

Parent Item Name: Arm



Start Date: 6/15/2011

Required Date: 6/22/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev. A new issue 07.07.25 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M304TR0.500W.035

Purchased

No

100

f

218.7796

1.98

20.84211



304 RD Tube .500 x .035W



*GP 11/07/14*

Location

Loc Qty

Loc Code

MAT017

218.779638

115535

2.33

116720

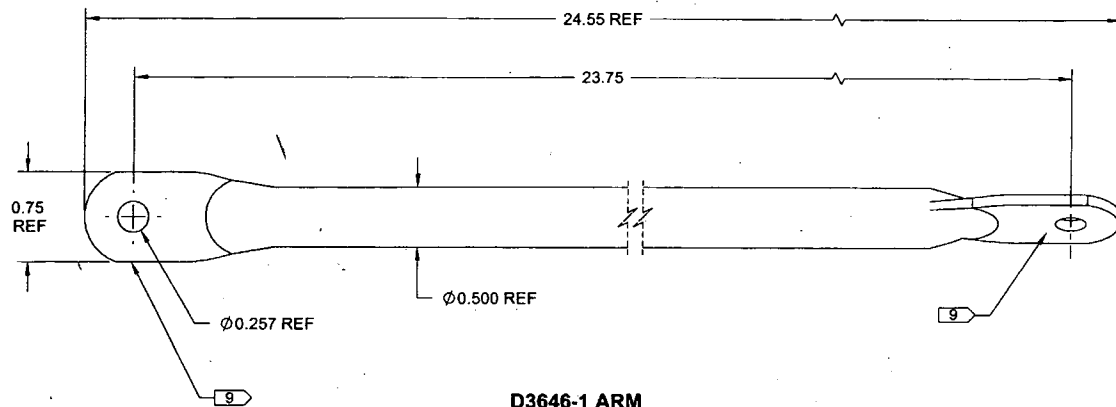
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117598

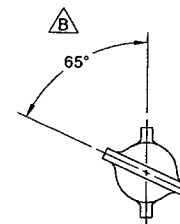
214.788958

20.84211





**D3646-1 ARM**



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 10742  
11-06-05

**RELEASED**  
09/14/23/M

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS TUBE  $\phi 0.500 \times 0.035$  WALL PER ASTM A213/A269 OR ASME A213 (REF DART SPEC. M304TR0500W.035)
- 2) FINISH: POWDER COAT "BLACK SANDEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3646-1" USING REMOVABLE TAG
- 7) WEIGHT: 0.38 lbs
- 8) MAKE PER TEMPLATE DT8958
- 9) PUNCH BOTH ENDS PER SPEC CONTROL DWG D2727

B	REFORMAT DWG, ANGLE 65° WAS 45° (ZN C3-1), ADD IDENTIFICATION TAG (ZN A8-1, A8-2)	CP	09.06.04
A	NEW ISSUE	MB	07.06.06
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.06.04		
<b>DART AEROSPACE LTD.</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3646 TITLE ARM REV. B SHEET 1 OF 2 SCALE NTS COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

